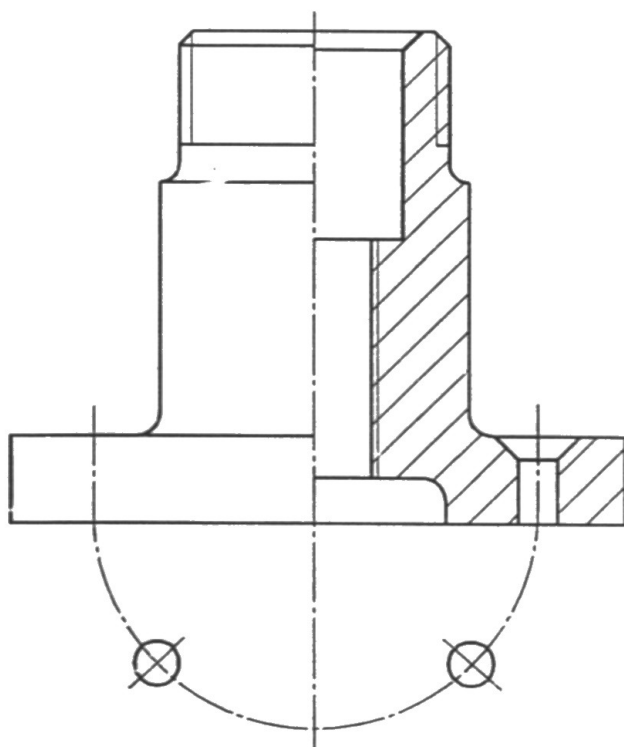
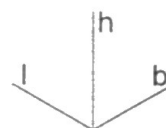
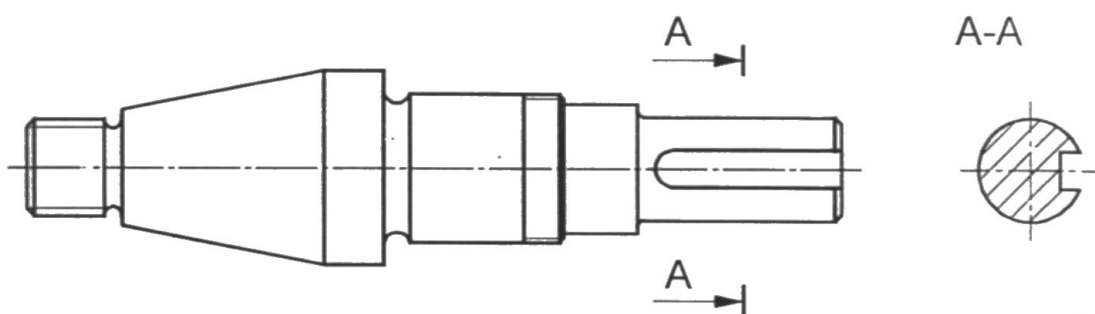


5. Strojni dio prikazan nacrtom projekcijom ($N_{pr1/2}$) u mjerilu M1:2 treba kotirati (mjeriti i upisati kotne brojeve na mjernice). Nacrtajte isti strojni dio u izometriji (samo u pogledu) prema danom planu dimenzija u približnom mjerilu M 1:5.



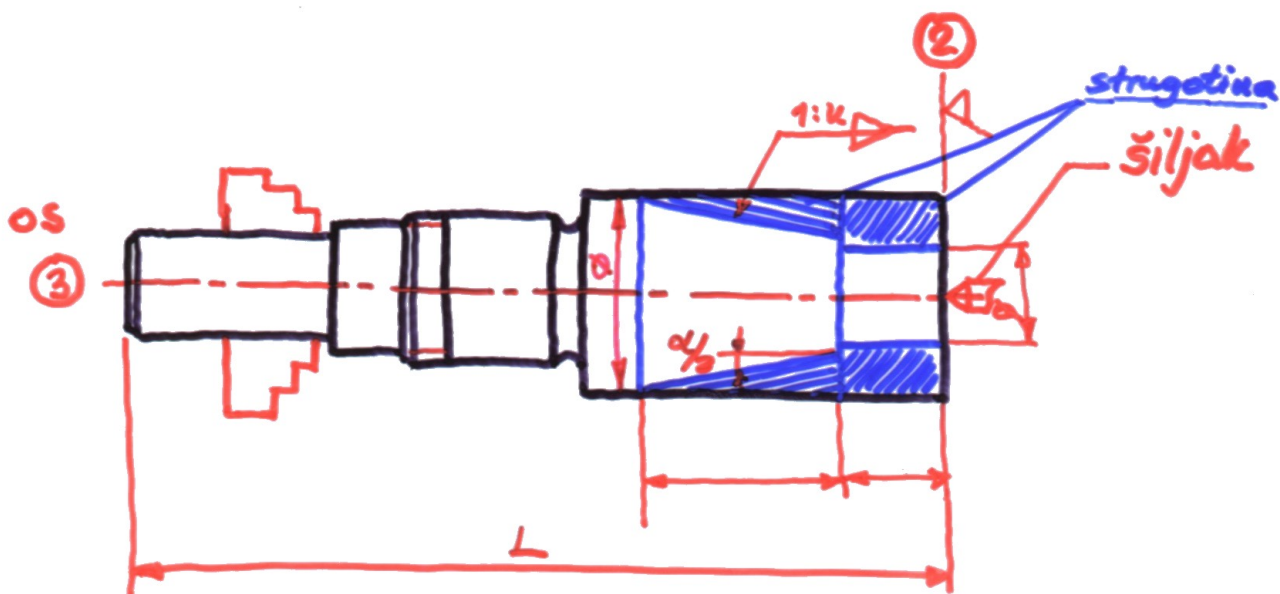
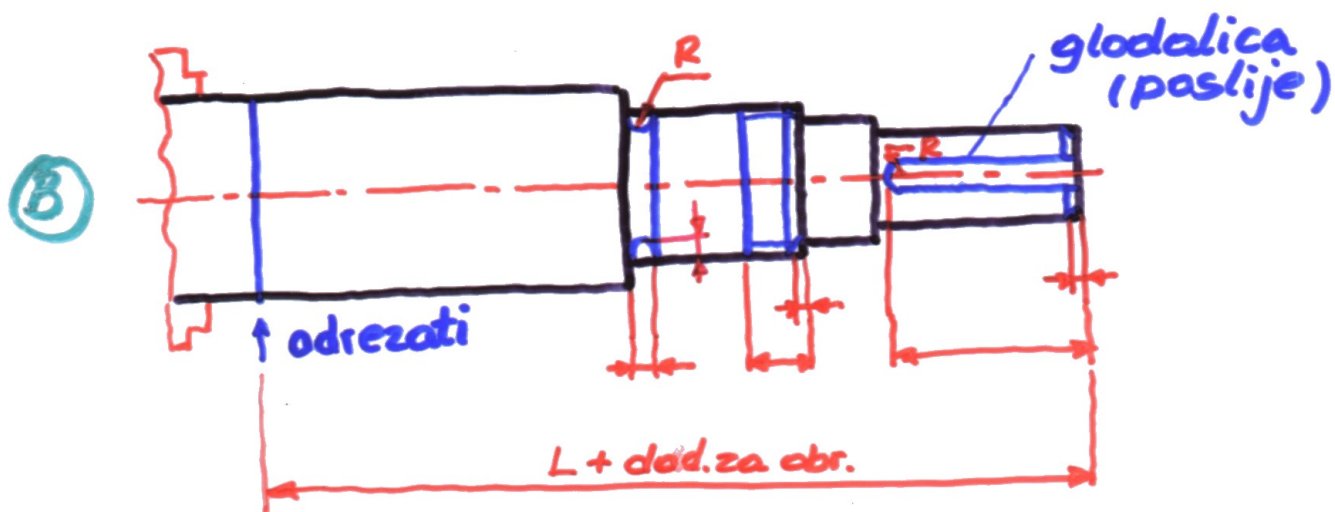
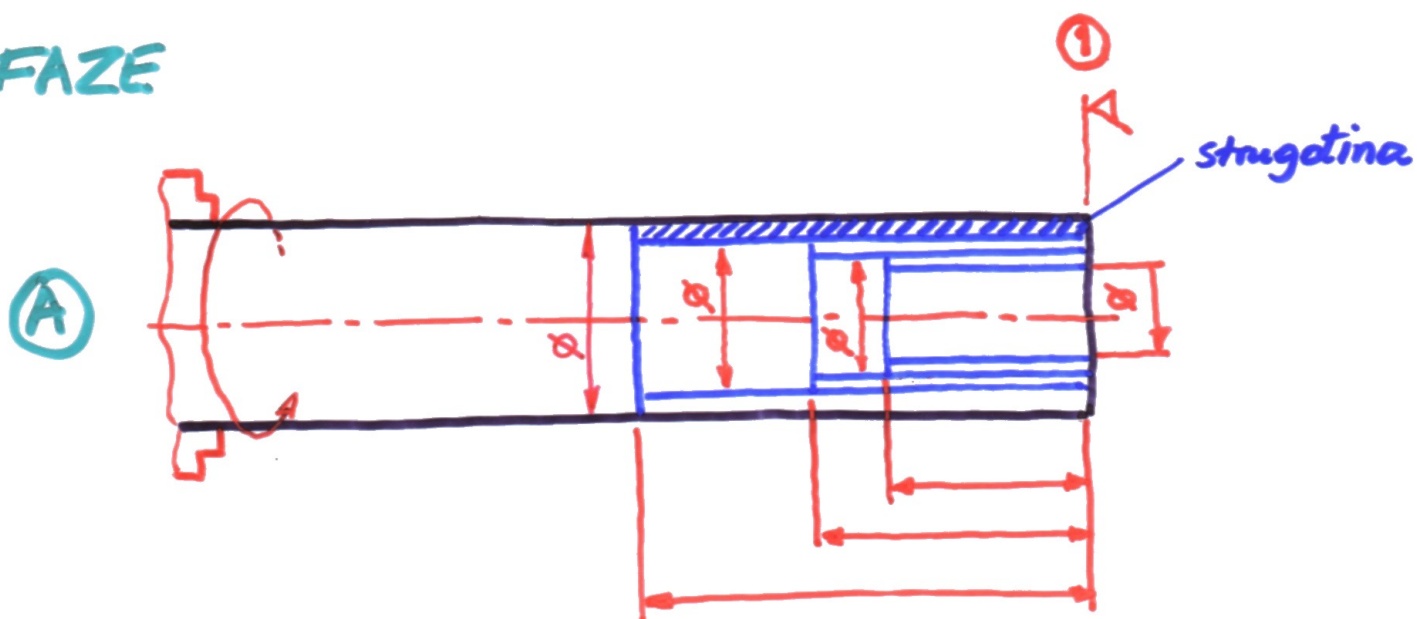
6. Kotirajte slijepim kotama (bez kotnih brojeva, ali navodeći oznake ϕ , R , M i sl.) vratilo, te unesite znakove obrade. Konus i cilindrična ploha s utorom za pero fino su obrađene.



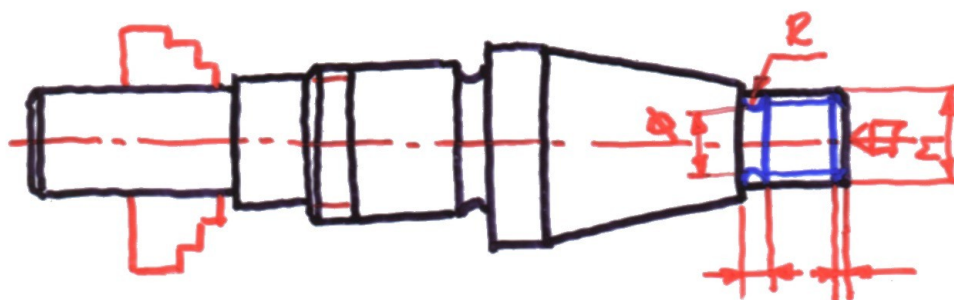
VRIJEME ZA RAD: 1 sat.

Tehnološki tok

FAZE

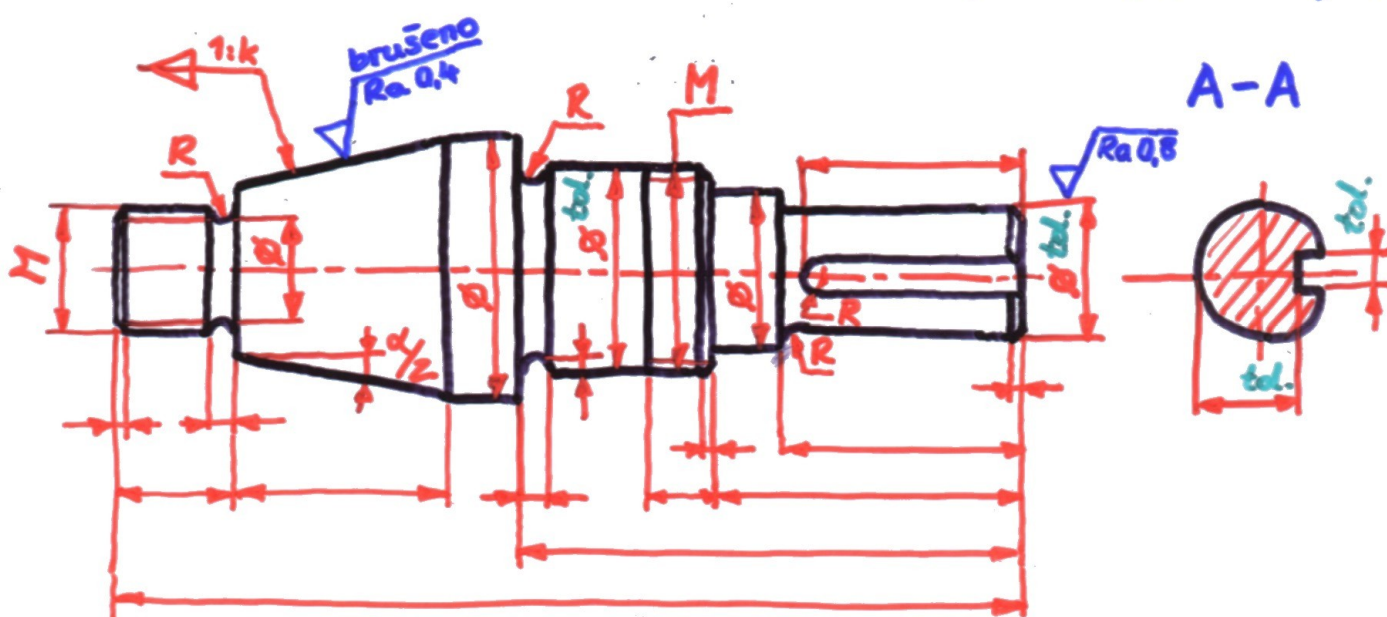


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KONAČNA VERZIJA (slijepe kote, znakovi obradbe)

$\sqrt{Ra\ 3,2}$ ($\sqrt{\text{brušeno } Ra\ 0,4}$, $\sqrt{Ra\ 0,8}$)



Ra - srednje odstupanje profila

- N5 → Ra 0.4
- N6 → Ra 0.8
- N7 → Ra 1.6
- N8 → Ra 3.2
- N9 → Ra 6.3